

Print date 01-Nov-2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1 Product identifier F21.0016 Flexonal VR80 760

Revision date 01-Nov-2022

Flexonal VR80 760

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses

Manufacture of plastics products, including compounding and conversion **Details of the supplier of the safety data sheet Supplier**

1.3 Details of the supplier of the safety data sheet Bachmann Kunststoff Technologien GmbH

Rudolf-Diesel-Str. 2	Telephone: +49 6074 94394
63322 Rödermark	Telefax: +49 6074 98544
Deutschland	E-mail:
	service@bktgermany.com
	Website: www.bktgermany.com

Department responsible for information

	E-mail (competent person)	service@bktgermany.com
	Telephone	+49 6074 94394
		Only available during office hours.
L	Emergency telephone number	

 1.4 Emergency telephone number

 Emergency telephone number
 +49 6131 19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008 [CLP] The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

2.2 Label elements Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms not applicable

Signal word not applicable

Hazard statements not applicable

Precautionary statements not

applicable Hazard components

for labelling not applicable

Supplemental hazard information

EUH210 2.3 Other hazards

F21.0016

Version 1.0

No information available.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description mixture of polyols, cross-linkers, catalysts, additives, where applicable

Safety data sheet available on request.

colour-paste

Hazardous ingredients

CAS No. EC No. Index No.	Substance name REACH No. <u>Classification according to Regulation (EC) No 1272/2008 [CLP]</u>	weight-%
110-63-4 203-786-5 -	1,4-Butandiol 01-2119471849-20 Acute Tox. 4 H302 / STOT SE 3 H336	2,5 < 5,0

Remark

Full text of H- and EUH-statements: see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures



F21.0016 Version 1.0 Flexonal VR80 760 Revision date 01-Nov-2022

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Remove contaminated, saturated clothing immediately. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

Following ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

Self-protection of the first aider

First aider: Pay attention to self-protection!

4.2 Most important symptoms and effects, both acute and delayed Symptoms

In all cases of doubt, or when symptoms persist, seek medical advice.

4.3 Indication of any immediate medical attention and special treatment needed No special measures are necessary.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media alcohol resistant foam, Carbon dioxide (CO2), Powder,

spray mist, (water), Water spray jet

Unsuitable extinguishing media

Strong water jet

5.2 Special hazards arising from the substance or mixture

Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

Hazardous combustion products

In case of fire may be liberated: carbon monoxide, carbon dioxide, Nitrogen oxides (NOx)

5.3 Advice for firefighters

Provide a conveniently located respiratory protective device. Cool closed containers that are near the source of the fire. Do not allow water used to extinguish fire to enter drains, ground or waterways.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ventilate affected area. Do not breathe vapours. Avoid contact with eyes and skin. Wear suitable gloves.

6.2 Environmental precautions

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up For containment

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).

For cleaning up

Clean using cleansing agents. Do not use solvents.

6.4 Reference to other sections

Observe protective provisions (see section 7 and 8).

Flexonal VR80 760



Version 1.0 Revision date 01-Nov-2022

F21 0016

Print date 01-Nov-2022

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advices on safe handling

Avoid contact with skin, eyes and clothes. Personal protection equipment: see section 8. Follow the legal protection and safety regulations. Always close containers tightly after the removal of product.

Advices on general occupational hygiene

When using do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 15 °C and 30 °C.

7.3 Specific end use(s)

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values

No data available

Biological limit values

No data available

8.2 Exposure controls

Provide good ventilation. This can be achieved with local or room suction. Street clothing should be stored separately from work clothing.

Personal protection equipment

Respiratory protection

Usually no personal respirative protection necessary. Wear breathing apparatus if exposed to vapours/dusts/aerosols. Combination filtering device Filter type: ABEK-P2

Hand protection

Suitable material: Butyl caoutchouc (butyl rubber) Thickness of the glove material: >= 0,4 mm Breakthrough time:: >= 480 min

Suitable material: PVC (polyvinyl chloride) Thickness of the glove material: >= 0,4 mm Breakthrough time:: >= 480 min

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles:EN ISO 374

Skin protection

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye/face protection

Eye glasses with side protection

Body protection

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.



Print date 01-Nov-2022

F21.0016 Version 1.0

Flexonal VR80 760 Revision date 01-Nov-2022

SECTION 9: Physical and chemical properties

9.1	Information on basic physical and chemical prop Appearance	perties
	Physical state	Liquid
	Colour	cloudy
	Safety characteristics	
	Odour	characteristic
	Odour threshold	not determined
	рН	not determined
	Melting point/freezing point	not determined
	Initial boiling point and boiling range	not determined
	Flash point	> 100 °C
	Evaporation rate at 20°C	not determined
	Burning time	not applicable
	Lower explosion limit at 20°C	not determined
	Upper explosion limit at 20°C	not determined
	Vapour pressure at 20°C	0,01 mbar
	Density at 20°C	1,001 kg/l
	Water solubility at 20°C	partially soluble
	Partition coefficient: n-octanol/water	see section 12
	Ignition temperature in °C	not determined
	Decomposition temperature	not determined
	Viscosity	931,74 mm²/s
	Explosive properties	not relevant
	Oxidising properties	not relevant
9.2	Other information	

not applicable

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.3 Possibility of hazardous reactions

Keep away from strong acids, strong bases and strong oxidizing agents to avoid exothermic reactions.

10.4 Conditions to avoid

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.5 Incompatible materials

No further relevant information available.

10.6 Hazardous decomposition products

Hazardous decomposition byproducts may form with exposure to high temperatures, e.g.: Carbon dioxide (CO2), Carbon monoxide, smoke, Nitrogen oxides (NOx).



F21.0016Flexonal VR80 760Version 1.0Revision date 01-Nov-2022

Print date 01-Nov-2022

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience/human evidence

Splashing may cause eye irritation and reversible damage. Ingestion may cause nausea, weakness and affect the central nervous system.

SECTION 12: Ecological information

12.1 Toxicity

Based on available data, the classification criteria are not met.

- 12.2 Persistence and degradability No information available.
- 12.3 Bioaccumulative potential No

information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Other adverse effects No

information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods Product/Packaging disposal

Do not empty into drains; dispose of this material and its container in a safe way.Waste disposal according to directive 2008/98/ EC, covering waste and dangerous waste.

Waste codes/waste designations according to EWC/AVV

070208* - other still bottoms and reaction residues

Other disposal recommendations

Non-contaminated packages may be recycled. Vessels not properly emptied are special waste.

SECTION 14: Transport information

14.1 UN number

not applicable

14.2 UN proper shipping name Land transport (ADR/RID)

Revision date 01-Nov-2022

Flexonal VR80 760



No dangerous good in sense o	
	of these transport regulations.
Sea transport (IMDG)	st those transport regulations
No dangerous good in sense o Air transport (ICAO-TI / IATA	
No dangerous good in sense o	•
	in these transport regulations.
14.3 Transport hazard class(es)	
not applicable	
14.4 Packing group	
not applicable	
14.5 Environmental hazards Land transport (ADR/RID)	not applicable
Sea transport (IMDG)	not applicable
14.6 Special precautions for user	
	right and safe containers. Make sure that persons transporting the product know what to do in case ices on safe handling: see parts 6 - 8
14.7 Transport in bulk according t transport as bulk according to	t o Annex II of Marpol and the IBC Code No IBC Code.
14.8 Additional information	
TI / IATA-DGR) not applicable	
SECTION 15: Regulatory infor	mation
2 2	rmation ental regulations/legislation specific for the substance or mixture
2 2	
15.1 Safety, health and environme	
15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restrictio	
15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restrictio restrictions to employment for	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive]
15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive]
15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances
15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified and	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU.
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified au <u>National regulations</u> 15.2 Chemical Safety Assessment 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU.
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified au <u>National regulations</u> 15.2 Chemical Safety Assessment 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU.
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restrictio restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified ad National regulations 15.2 Chemical Safety Assessment For the following substances of 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU.
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified at National regulations 15.2 Chemical Safety Assessment For the following substances o REACH No. 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU. f this mixture a chemical safety assessment has been carried out: Substance name 1,4-Butandiol
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified at National regulations 15.2 Chemical Safety Assessment For the following substances of REACH No. 01-2119471849-20 SECTION 16: Other information 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU. t f this mixture a chemical safety assessment has been carried out: Substance name 1,4-Butandiol n
 15.1 Safety, health and environme <u>EU legislation</u> Restrictions of occupation Observe employment restriction restrictions to employment for Directive 2012/18/EU on the Hazard categories / Named of This product is not classified an <u>National regulations</u> 15.2 Chemical Safety Assessment For the following substances of REACH No. 01-2119471849-20 SECTION 16: Other information Relevant R-, H- and EUH-phra 	ental regulations/legislation specific for the substance or mixture ons under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe juveniles according to the 'juvenile work protection guideline' (94/33/EC). control of major-accident hazards involving dangerous substances [Seveso-III-Directive] dangerous substances ccording to Directive 2012/18/EU. t f this mixture a chemical safety assessment has been carried out: Substance name 1,4-Butandiol n

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP] not applicable Abbreviations and acronyms

See overview table at www.euphrac.eu

Indication of changes

* Data changed compared with the previous version.

F21.0016

Version 1.0